

horizontal steel

transom over sliding door



western
window systems
westernwindowssystems.com



installation instructions

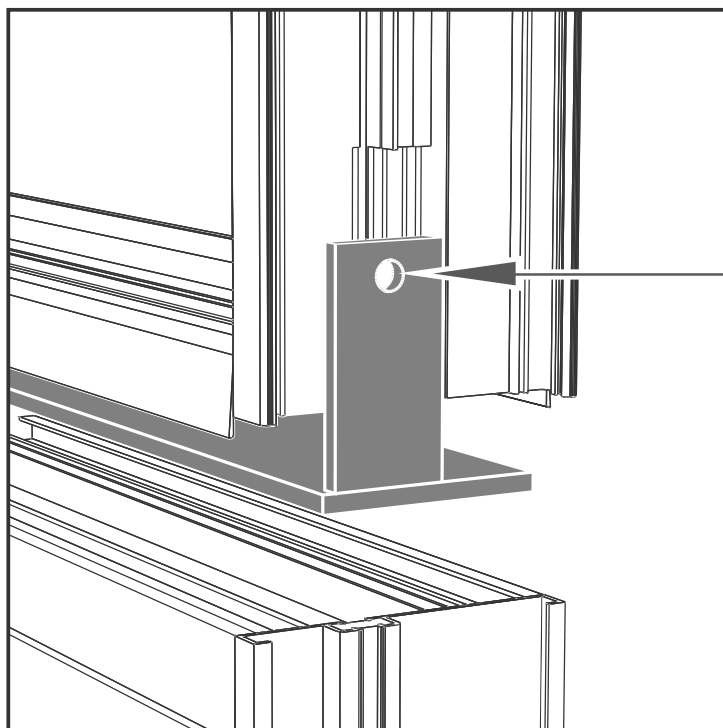


installation instructions

1. Reference 600 series sliding door installation instructions for installation of sliding door. The door installation must be complete before attempting to stack the structural steel and transom above.
2. Set horizontal steel on top of the installed door centered on the head. Tabs are to face up. Sealant can be used to adhere to the aluminum surface to keep it from sliding around during installation.
3. Anchor steel to the structure through the holes provided in the steel tabs using approved fasteners. Anchors are required at both jambs.
4. Place the transom window into place over the top of the sill. The jambs of the fixed window should be notched to allow room for the tabs. Verify that the weather strip makes contact with the top of the head on both the interior and exterior.
5. Plumb, level and anchor transom fixed window to complete the installation. Reference 600 series window wall instructions for anchoring.
6. If nailing flange is used for waterproofing, installer must seal mullion area.

setup for thermal break condition

horizontal mull configuration viewed from exterior

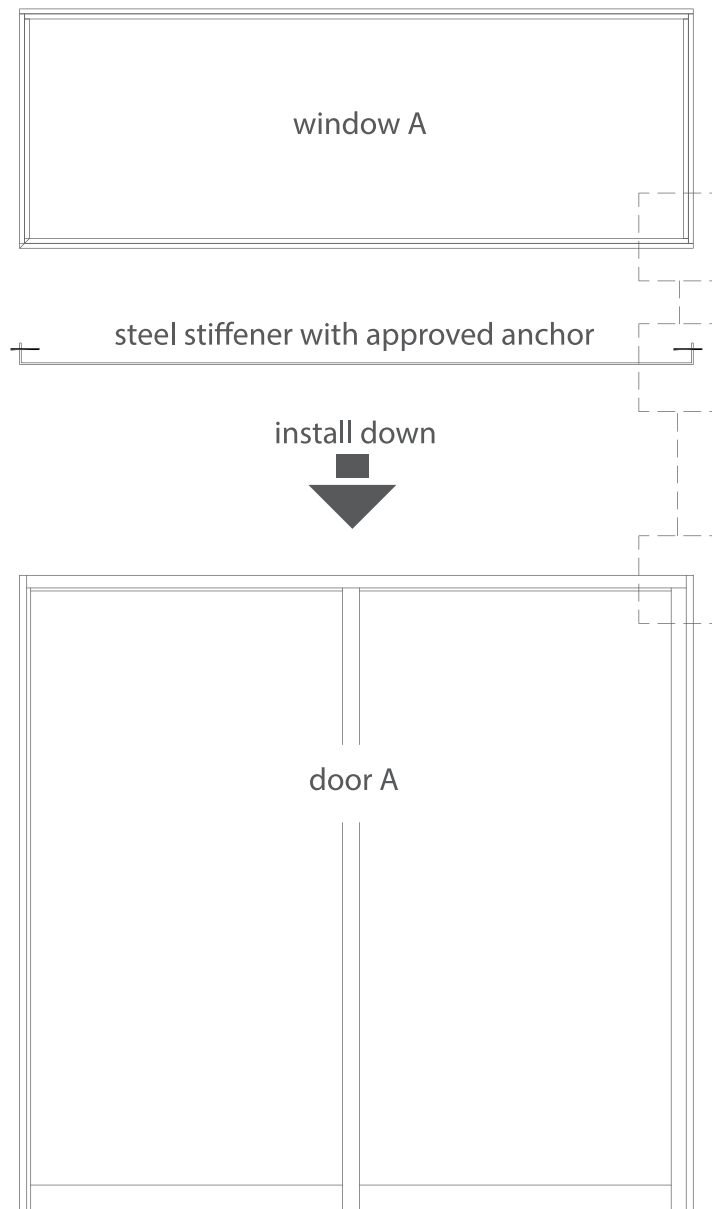


- ▶ steel stiffener provided by WWS
- ▶ stiffeners shipped loose
- ▶ approved anchors not provided by WWS

anchor to structure through stiffener tab hole with approved anchors

installation instructions

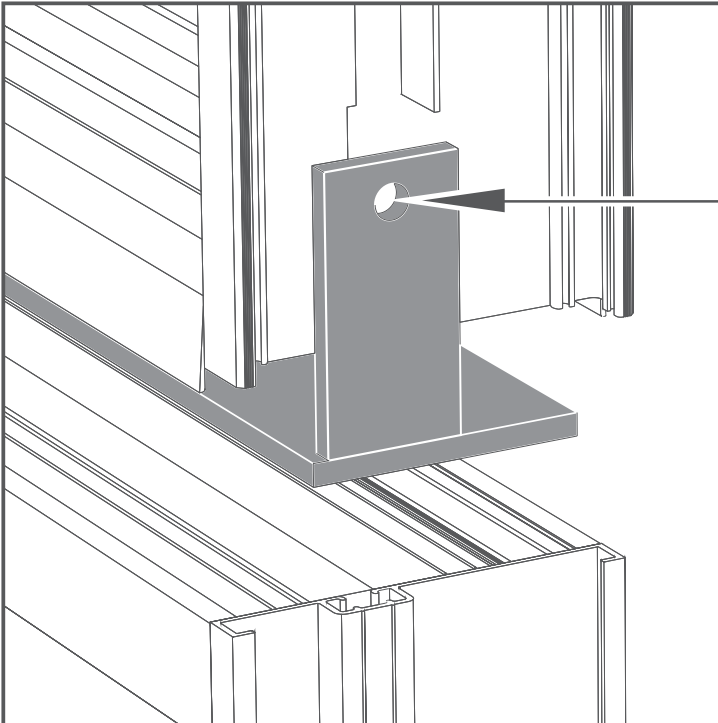
setup for thermal break condition



installation instructions

setup for non-thermal break condition

Horizontal mull configuration viewed from exteri-



- ▶ steel stiffener provided by WWS
- ▶ stiffeners shipped loose
- ▶ approved anchors not provided by WWS

anchor to structure through stiffener tab hole with approved anchors

installation instructions

setup for non-thermal break condition

