

series 670 window

nail fin frame



installation instructions



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follow instructions pertaining to configuration you are installing

Note: Rough openings should be flashed with an appropriate moisture barrier in accordance with industry standards, building codes, and AAMA Installation Masters Program in weather board fashion.

1. Verify opening is of appropriate size to accept product. Opening is to be square, plumb and level.
2. Apply a continuous 1 finger bead of sealant to the interior face of the nail fin.
3. Immediately place window into flashed opening. Nail on flange is to make full contact around rough opening.
4. Verify unit is square, plumb and level.
5. Secure all nail flanges to structure using self-taping screws at 12" on center with first screw 3 inches from corner.
6. Seal all screw heads and edge of flange.
7. Reverify unit is square, plumb and level.
8. All casements require shim and anchoring at the top hinge. Open sash, drill and countersink through frame 1 ¼" in from outside of frame above top hinge. Shim jamb and anchor using #10 X 2 ½" screw.
9. Open and close sash to verify proper operation of multi-point lock.

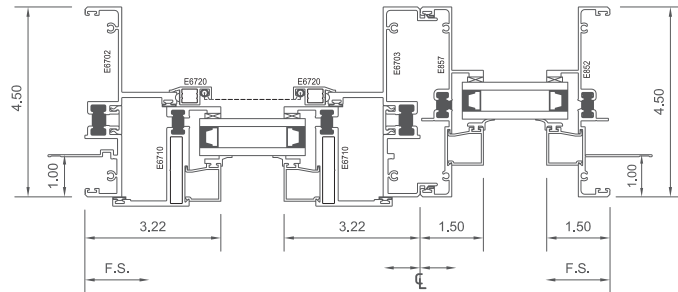
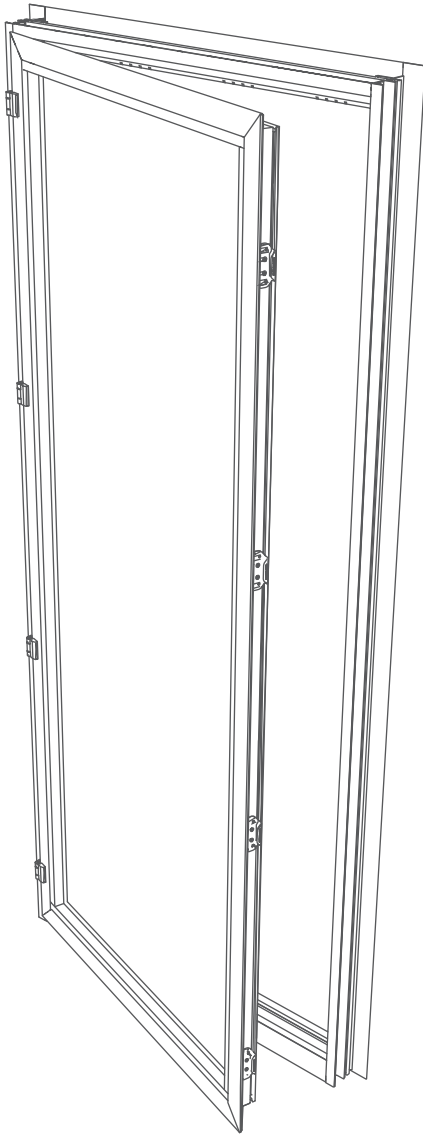
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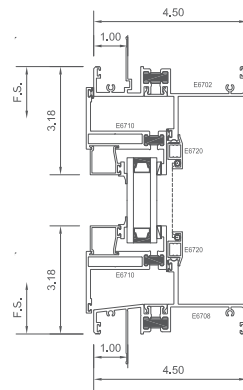


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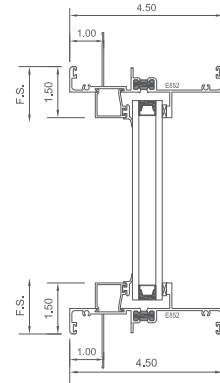
hardware and details



A jamb
thermally broken ▶ casement window
thermally broken ▶ fixed window



B head ▶ sill
thermally broken ▶ casement window



C head ▶ sill
thermally broken ▶ fixed window